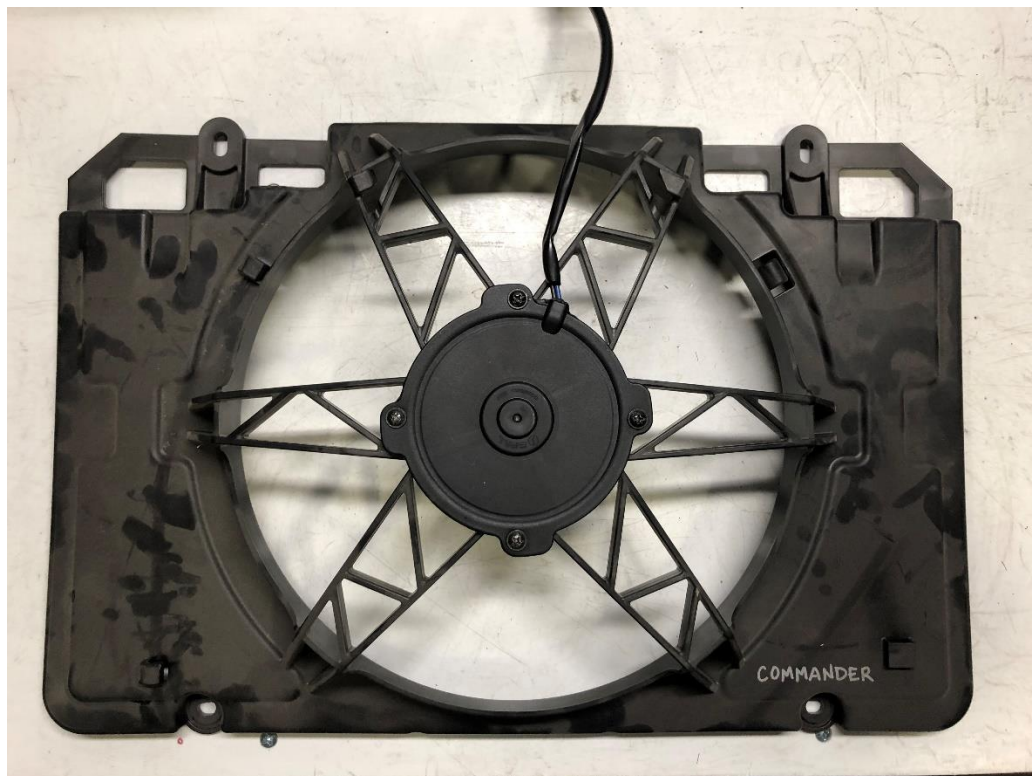




REMOVE FACTOR FAN BLADE AND MOTOR



SET NEW SPAL MOTOR IN PLACE AND SECURE WITH SCREWS



SLIDE PIN (PROVIDED) IN SHAFT



ALIGN BLADE GROOVE TO SIT OVER PIN AND SECURE WITH LOCK RING
INSTALLATION IS NOW COMPLETE